

WHAT IS CLAIMED IS:

1. A method of manufacturing a single crystal without using any seed crystal, comprising the steps of:
  - (a) preparing a raw material polycrystalline rod; and
  - (b) heating and melting the raw material polycrystalline rod to form a molten zone and then cooling and solidifying the molten zone successively in the length direction, such that a fiber-shaped single crystal, which is 3 mm or smaller in diameter, grows in the direction normal to the densest surface.
- 5 2. The method of manufacturing a single crystal as claimed in claim 1, wherein the single crystal is an oxide single crystal.
- 10 3. The method of manufacturing a single crystal as claimed in claim 1 or 2, wherein step (b) is performed using the Floating Zone Method.
4. The manufacturing method of a single crystal as claimed in claim 1 or 2, wherein step (b) is performed using the Laser Heated Pedestal Growth method.
- 15 5. A single crystal produced by the method of claims 1 or 2.
6. A single crystal produced by the method of claim 3.
7. A single crystal produced by the method of claim 4.